

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Kit Part No.	Price Per Kit	Wiseco Piston Part No.	Price Per Piston
253 Engine Type 3500 1979-84 Citation 3500 1980-84 Citation LS & LSE 1985-91 Skandic 277 1983 Tundra 1985-88 Tundra LT 1986-92 • Fan Cooled • Pro-Lite • Cast Iron Bore	1	72 x 61	248	Std. 0.50 1.00 1.50			2373M07200 2373M07250 2373M07300 2373M07350	\$121.64 (D8927) \$133.79 (D8208)
377 Engine Type 4500 Citation 1979-83 Formula Deluxe 1999-02 Formula S 1996, 1999-00 Formula S Electric 1998 Grand Touring 380F 2001-04 GSX FAN 2005-06 GTX FAN 2006 Legend Fan 2003-04 MXZ 380 2001-06 Nordic 377 1981-84 Safari 377 1984-94 Skandic 377 1983 Skandic 380 1998-00 Touring E 1996-00 Touring E LT 1997 • Fan Cooled • Cast Iron Bore • Electra Coated	2	62 x 61	368	Std. 0.25 0.50 1.00			2308M06200 2308M06225 2308M06250 2308M06300	\$100.86 (D2506) \$110.94 (D6566)
440 Engine Type 9500 Series 1979-82 • Liquid Cooled • Cast Iron Bore	2	67.5 x 61	436	Std. 0.50			2374M06750 2374M06800	\$108.06 (D4846)
453 Engine Type MXZ 440 1999-03 • Liquid Cooled • Pro-Lite • Nikasil Bore	2	65 x 65.8	437	Std.	SK1336	\$293.26 (D69571)	2442M06500	\$120.40 (D4227)
454 Engine Type Cross Country MXZ440 1995-98 • Liquid Cooled • Pro-Lite • Cast Iron Bore	2	67.5 x 61	437	Std. 0.50	SK1205 SK1206	\$281.99 (D91961)	2375M06750 2375M06800	\$118.14 (D8807)
467 Engine Type Formula GLX 1990 Formula MX 1985-95 Formula MXZ 1993-94 Formula SS 1985 Formula XT 1994 SS25SP 1984 • Cast Iron Bore	2	69.5 x 61	463	Std. 0.25 0.50 1.00	SK1027 SK1028 SK1029	\$272.61 (D65361) \$295.31 (D91771)	2312M06950 2312M06975 2312M07000 2312M07050	\$113.45 (D7086) \$124.80 (D8847)
503 Engine Type 5500 1980-84 Alpine 500 1983-90 & 1994 Blizzard 500 MX LC 1983-84 Blizzard MX 5500 1979-84 Cheyenne 1989-91 Escapade 1987-89 Everest 550, 500E 1980-83 Formula Deluxe 500 1999-01 Formula SL 1996-99 Grand Touring Cargo F 2001 Grand Touring F 2001-02 MXZ500 Fan 2001-02 Safari 503 Safari LC 1986-94 Skandic 500 1987-94 & 1997 Skandic 500 1996-02 Skandic Sport 2003 Skandic WT, SWT 1996-03 Summit 500 Fan 2001-02 Touring Fan 500 2001 Touring SLE 1995-99 Voyager 1989 • Pro-Lite • Cast Iron Bore	2	72 x 61	497	Std. 0.50 1.00 1.50	SK1207 SK1208 SK1209 SK1210	\$243.28 (D79541) \$267.58 (D55061)	2373M07200 2373M07250 2373M07300 2373M07350	\$121.64 (D8927) \$133.79 (D8208)

Repl Ring Set Part No.	Repl Piston Pin	Repl Retainer Clips	Top End Gasket Kit	Bottom End Gasket Kit w / Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Ctr.	Main Bearing R.H. Ctr.	Main Bearing R.H. Mag	Advanced Sleeve	LA Sleeve
2835LK 2854LK 2874LK 2894LK \$36.95 (D7122)	S513 \$13.60 (D618)	CW18 \$2.00 (D021)			B1003 \$14.95 (D798)	B5003 Citation, Skandic \$16.10 (D669) B5017 Citation LS & LSE, Tundra \$35.96 (D8512)			B5002 Citation, Skandic \$11.45 (D786) B5017 Citation LS & LSE, Tundra \$35.96 (D8512)		
2441CD 2451CD 2461CD 2480CD \$27.95 (D7761)	S477 \$13.60 (D618)	CW18 \$2.00 (D021)			B1003 \$14.95 (D798)	B5017 Citation, Skandic 377 1984-88 Safari 377 \$35.96 (D8512)			B5026 Citation, Skandic 377 \$23.43 (D6041) 1984-88 Safari 377 \$11.45 (D786)		FL1118 \$102.00 (D0216)
2658LT 2677LT \$30.95 (D7581)	S513 \$13.60 (D618)	CW18 \$2.00 (D021)	W3991 \$45.71 (D3472)	WB1123 1980-82 \$35.36 (D2212)	B1003 \$14.95 (D798)						
6500KE \$16.95 (D7101)	S280 \$13.60 (D618)	CW18 \$2.00 (D021)	W6204 \$52.46 (D8413)	WB1148 1999 \$31.46 (D8881) WB1124 2000-05 \$32.71 (D3691)							
2658LK 2677LK \$36.95 (D7122)	S477 \$13.60 (D618)	CW18 \$2.00 (D021)	W5449 \$45.71 (D3472)	WB1125 \$32.07 (D4291)	B1003 \$14.95 (D798)						
2736CD 2746CD 2756CD 2776CD \$27.95 (D7761)	S272 \$13.60 (D618)	CW18 \$2.00 (D021)	W3991 \$45.71 (D3472)	WB1126 \$35.25 (D5112)	B1003 \$14.95 (D798)	B5017 SS25 \$35.96 (D8512)			B5017 SS25 \$35.96 (D8512)		
2835LK 2854LK 2874LK 2894LK \$36.95 (D7122)	S513 \$13.60 (D618)	CW18 \$2.00 (D021)	W6585 1979-90 (73mm or less) \$30.79 (D7481) W6586 Safari 1993-94, Skandic 1993-03, Formula MXZ Summit \$32.32 (D9391)	TBA	B1003 \$14.95 (D798)	B5017 Alpine, Everest, Safari, Chayenne 1989, Skandic, Voyager \$35.96 (D8512) B5026 Chayenne 1990-91 \$23.43 (D6041)			B5026 \$23.43 (D6041)	FL1119 Does not fit models with "O" Ring Sleeves \$102.00 (D0216)	

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Kit Part No.	Price Per Kit	Wiseco Piston Part No.	Price Per Piston
494 Engine Type Formula 500 LC 2000 Formula 500 Deluxe LC 1998-00 Formula Z 500 1999 Grand Touring 500 1998-99 Grand Touring Std. 500 2001 MXZ 500 1998-99 MXZ Trail 500 2001 Summit 500 1997-00 Skandic WT LC 1998-99 Touring 500 LC 2000 • Liquid Cooled • Pro-Lite Note: Fits rotary valve motor only	2	69.5 x 65.8	499	Std. 0.50 1.00	SK1243 SK1244 SK1245	\$268.43 (D60161) \$289.93 (D69371)	2381M06950 2381M07000 2381M07050	\$118.33 (D9907) \$130.15 (D9087)
493 Engine Type Formula DLX 500 2001 Grand Touring 500 2001-03 Legend 500 2002-03 MXZ500 2000-03 MXZ500 Trail 2001 • Cylinder Reed Motor • Pro-Lite • Liquid Cooled • Cast Iron bore	2	69.5 x 65.8	499	Std. 0.50 1.00	SK1322 SK1323 SK1324	\$295.35 (D12771) \$318.07 (D48091)	2436M06950 2436M07000 2436M07050	\$124.99 (D0057) \$137.49 (D9428)
537 Engine Type Formula Plus 1986-88 • Liquid Cooled • Pro-Lite • Cast Iron Bore	2	72 X 64	521	Std. 0.50 1.00 1.50	SK1211 SK1212 SK1213 SK1214	\$266.87 (D21061) \$288.97 (D83371)	2373M07200 2373M07250 2373M07300 2373M07350	\$121.64 (D8927) \$133.79 (D8208)
536 Engine Type Formula Plus 1989-91 • Pro-Lite • Cast Iron Bore	2	72 X 64	521	Std. 0.50 1.00 1.50	SK1215 SK1216 SK1217 SK1218	\$266.87 (D21061) \$288.97 (D83371)	2373M07200 2373M07250 2373M07300 2373M07350	\$121.64 (D8927) \$133.79 (D8208)
550F Engine Type ALL NEW Expedition Sport 2005-08 Freestyle Backcountry 2007-08 Freestyle Park 2007-08 Freestyle Session 2007 Grand Touring 2003 GSX Fan 2005-08 GTX Fan 2005-08 Legend 2003-04 MXZ Fan 2003-08 MXZ 550 Fan 2007-08 Skandic SWT 2004-08 Skandic SUV 2004-08 Skandic Tundra LT 2008 Skandic WT 2004-08 Summit Fan 2003-08 • Fan Cooled	2	76 x 61	553 561 568	Std. 0.50 1.00	SK1375 SK1376 SK1377	TBA	2452M07600 2452M07650 2452M07700	\$129.95 (D7977)
582 Engine Type Formula Plus 1992-93 Formula Plus EFI 1993 Formula Plus MX 1993 Formula Grand Tour 1993 Grand Touring 583 1995-99 Grand Touring XTC 1994 • Pro-Lite • Cast Iron Bore	2	76 x 64	581	Std. 0.50 1.00 1.50 2.00	SK1219 SK1220 SK1221 SK1222 SK1223	\$272.97 (D87361) \$295.69 (D14771)	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	\$124.99 (D0057) \$137.49 (D9428)
583 Engine Type 583-Z 1998 Formula 583 1997 Formula DL 1998 Formula Plus X 1993 Formula STX Formula Z 1994-99 Mach I Rave Valve 1989-90 MXZ 583 thru 1998 STX Z 1994-96 Summit 583 1994-98 • Pro-Lite • Cast Iron Bore	2	76 x 64	581	Std. 0.50 1.00 1.50 2.00	SK1226 SK1227 SK1228 SK1229 SK1230	\$280.79 (D74861) \$303.51 (D11281)	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	\$124.99 (D0057) \$137.49 (D9428)

Repl Ring Set Part No.	Repl Piston Pin	Repl Retainer Clips	Top End Gasket Kit	Bottom End Gasket Kit w / Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Ctr.	Main Bearing R.H. Ctr.	Main Bearing R.H. Mag	Advanced Sleeve	LA Sleeve
2736CD 2756CD 2776CD \$27.95 (D7761)	S511 \$13.60 (D618)	CW18 \$2.00 (D021)	W5545 \$53.29 (D7913)	WB1127 \$35.50 (D0312)							FL1224 \$102.00 (D0216)
2736CS 2756CS 2776CS \$13.98 (D938)	S391 \$13.60 (D618)	CW18 \$2.00 (D021)	W6098 \$68.09 (D5804)	WB1128 \$25.82 (D9451)							
2835LK 2854LK 2874LK 2894LK \$36.95 (D7122)	S513 \$13.60 (D618)	CW18 \$2.00 (D021)	W3991 \$45.71 (D3472)	WB1129 \$35.25 (D5112)	B1003 \$14.95 (D798)	B5026 \$23.43 (D6041)			B5017 \$35.96 (D8512)		
2835LK 2854LK 2874LK 2894LK \$36.95 (D7122)	S513 \$13.60 (D618)	CW18 \$2.00 (D021)	W5255 \$45.71 (D3472)	WB1126 \$35.25 (D5112)	B1039 \$15.95 (D759)						FL1172 \$127.50 (D0567)
2992KD 3012KD 3032KD \$28.95 (D7371)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)									
2992LT 3012LT 3032LT 3051LT 3071LT \$30.95 (D7581)	S477 \$13.60 (D618)	CW18 \$2.00 (D021)	W5312 \$45.71 (D3472)	WB1130 \$42.54 (D2552)	B1003 \$14.95 (D798)	B5026 \$23.43 (D6041)	B5017 Formula MX \$35.96 (D8512)	B5017 Formula MX \$35.96 (D8512)	B5017 \$35.96 (D8512)		
2992LT 3012LT 3032LT 3051LT 3071LT \$30.95 (D7581)	S477 \$13.60 (D618)	CW18 \$2.00 (D021)	W5250 \$53.53 (D2123)	WB1130 \$42.54 (D2552)	B1003 \$14.95 (D798)	B5026 \$23.43 (D6041)	B5017 Formula 583, Summit 583, MXZ 583 & Formula Z \$35.96 (D8512)	B5017 Formula 583, Summit 583 \$35.96 (D8512)	B5017 \$35.96 (D8512)		

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Kit Part No.	Price Per Kit	Wiseco Piston Part No.	Price Per Piston
599 Engine Type 600 Formula III 1996-99 Formula III LT 1997	3	64.5 x 61	598	Std.	SK1224	\$392.36 (D14532)	2377M06450	\$121.41 (D4827)
• Pro-Lite • Nikasil Bore								
593 H.O. Engine Type 600 H.O., Std & RER (Coated & Uncoated) Expedition TUV 2005-08 Grand Touring SE 2003 Grand Touring Sport 2003 GSX Sport 2004-07 GSX Limited SDI 2004-08 GTX Sport 2006-08 GTX Limited 2006-08 Legend Sport 2004 SDI Legend SE 2004 Legend Grand Touring Sport 2004 Legend Grand Touring SE 2004 MXZ Adrenaline 2003-08 MXZ Blizzard 2007 NEW MXZ Renegade 2003-08 MXZ Renegade X 2005-06 MXZ Rev Sport 2003 MXZ REV X 2003 MXZ X 2004-06 MXZ Trail 2004-05 Summit Adrenaline 2003-04 Summit Adrenaline 144 2005-08 Skandic SUV 2008 NEW	2	72 x 73	594	Std.	SK1333 SK1338	\$306.19 (D27381) \$333.06 (D38991)	2441M07200 2444M07200 (Premium Coated Piston)	\$142.82 (D9658) \$157.60 (D6549)
• Pro-Lite • Nikasil bore								
593 Engine Type Formula Deluxe 600 2000-01 Formula Deluxe GSE 2001 Grand Touring 2000-01, SE 2002 Grand Touring GS 2002 Grand Touring SE 2003 GSX Sport (500SS) 2005-08 GTX Sport (500SS) 2006-08 Legend Sport 600 RER 2003 MXZ Adrenaline 600 2001 MXZ Adrenaline (500SS) 2005-06 MXZ 600 1999-01 MXZ Trail 600 2001, 2003-04 MXZ Trail (500SS) 2004-08 MXZ TNT (500SS) 2008 NEW MXZ X 600 2001 Skandic WT LC 2001-04 Skandic SUV 2003-04 Sport 2002 Summit 600 1999-01	2	76 x 65.8	597	Std. 0.50 1.00	SK1292 SK1303 SK1304	\$315.01 (D10981) \$338.17 (D09202)	2411M07600 2411M07650 2411M07700	\$127.42 (D5467) \$140.16 (D0148)
• Pro-Lite • Cast Iron Bore								
643 Engine Type Formula Z 1994 Mach I Rave Valve LC 1991-92	2	76 x 68	617	Std. 0.50 1.00 1.50 2.00	SK1231 SK1232 SK1233 SK1234 SK1235	\$272.97 (D87361) \$295.69 (D14771)	2376M07600 2376M07650 2376M07700 2376M07750 2376M07800	\$124.99 (D0057) \$137.49 (D9428)
• Pro-Lite • Cast Iron Bore								
670 Engine Type Formula Deluxe 670 1999 Formula Mach I 1993-95 Formula SS 1994-95 Formula Z 670 1998-99 Grand Touring SE 1994-95 Mach I 1996 MXZ 670 1997-98 Summit 670 1995-97	2	78 x 70	669	Std. 0.50 1.00	SK1236 SK1237 SK1238	\$298.73 (D42971) \$323.73 (D42491)	2379M07800 2379M07850 2379M07900	\$131.24 (D4787) \$144.36 (D2668)
• Pro-Lite • Cast Iron Bore								

Repl Ring Set Part No.	Repl Piston Pin	Repl Retainer Clips	Top End Gasket Kit	Bottom End Gasket Kit w / Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Ctr.	Main Bearing R.H. Ctr.	Main Bearing R.H. Mag	Advanced Sleeve	LA Sleeve
2539CD \$27.95 (D7761)	S459 \$13.60 (D618)	CW18 \$2.00 (D021)	W5502 \$61.25 (D5763)	WB1131 \$36.18 (D1712)			B5017 \$35.96 (D8512)	B5017 \$35.96 (D8512)		6074FA \$107.38 (D3446)	
2834KA \$14.48 (D968)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)	W6181 2003-07 \$46.52 (D1972)	WB1132 \$28.64 (D8171)							
2922KA 3012KA 3032KA \$14.48 (D968)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)	W5717 \$83.33 (D0005)	WB1124 \$32.71 (D3691)	B1031 \$15.95 (D759)						
2992LT 3012LT 3032LT 3051LT 3071LT \$30.95 (D7581)	S477 \$13.60 (D618)	CW18 \$2.00 (D021)	W5248 \$45.71 (D3472)	WB1126 \$35.25 (D5112)	B1003 \$14.95 (D798)					6031FA \$107.38 (D3446)	FL1194SL \$110.50 (D0366)
3071LK 3091LK 3110LK \$36.95 (D7122)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)	W5338 \$48.75 (D5292)			B5026 Formula SS Mach 1 Summit \$23.43 (D6041)	B5017 Formula SS Summit \$35.96 (D8512)	B5017 Formula SS Summit \$35.96 (D8512)	B5017 Formula SS Summit \$35.96 (D8512)	6031FA \$107.38 (D3446)	FL1194SL \$110.50 (D0366)

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Kit Part No.	Price Per Kit	Wiseco Piston Part No.	Price Per Piston
OVERBORE to 739cc for: 670 Engine Type Formula Deluxe 670 1999 Formula Mach I 1993-95 Formula SS 1994-95 Formula Z 670 1998-99 Grand Touring SE 1994-95 Mach I 1996 MXZ 670 1997-99 Summit 670 1995-97 • Pro-Lite • Cast Iron Bore • Cylinder sleeving required • Cylinder head machining required • Must bore engine cases	2	78 x 70	739	4.00	SK1310	\$345.69 (D14702)	2432M08200	\$149.99 (D9998)
670 HO Engine Type MXZ 670 HO 1999 Summit X 1998-99 • Pro-Lite • Cast Iron Bore	2	78 x 70	669	Std. 0.50 1.00	SK1311 SK1312 SK1313	\$311.23 (D476681) \$337.47 (D84202)	2433M07800 2433M07850 2433M07900	\$131.24 (D4787) \$144.36 (D2668)
699 Engine Type Formula III 700 1998-00 Formula Mach I 1997-98 Grand Touring 700 1998-00 Grand Touring SE 1997-98 Mach I 1999-00 • Pro-Lite • Nikasil Bore	3	69.75 x 61	699	Std. 0.75	SK1246 SK1247	\$418.70 (D22152)	2382M06975 2382M07050	\$119.14 (D8417)
693 Engine Type Formula Deluxe GS Formula Z 700 2000 Grand Touring GS 700 2001-02 Grand Touring SE 2003 Grand Touring Sport 2002-03 GSE 700 2000-01 Legend GT Sport 2004 Legend GT SE 2004 Legend SE 2003-04 Legend Sport 700 RER 2003-04 MXZ 700 2000-02 MXZ Adrenaline 700 2001, 2003 MXZ Trail 700 2001 MXZ Renegade 700 2002 MXZ X 700 2001 MXZ 700 RER 2002 Summit 700 2000 Summit High Mark 2000, 2003 Summit X 700 2001-03 Summit Sport 700 RER 2003 Summit Adrenaline RER 700 2003 • Pro-Lite • Nikasil Bore • Electra Coated	2	78 x 73	700	Std. 0.50 1.00	SK1302 SK1355 SK1356	\$350.56 (D43012)	2416M07800 2416M07850 2416M07900	\$147.17 (D0388)
779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 • Pro-Lite • Nikasil Bore • Electra Coated	3	69.5 x 68	774	Std. 0.50 1.00 1.50 2.00	SK1239 SK1240 SK1241 SK1199 SK1242	\$445.31 (D91762) \$483.68 (D12092)	2434M06950 2434M07000 2434M07050 2434M07100 2434M07200	\$128.01 (D0867) \$140.80 (D8448)
OVERBORE to 889cc for: 779 Engine Type Formula Mach Z 1993-96 Mach ZLT 1996 • Pro-Lite • Nikasil Bore • Cylinder head machining required • Cylinder Sleeving Required	3	69.5 x 68	889	5.00	SK1297	\$450.29 (D71072)	2414M07450	\$129.67 (D0877)

Repl Ring Set Part No.	Repl Piston Pin	Repl Retainer Clips	Top End Gasket Kit	Bottom End Gasket Kit w / Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Ctr.	Main Bearing R.H. Ctr.	Main Bearing R.H. Mag	Advanced Sleeve	LA Sleeve
3228KD \$29.95 (D7971)	S641 \$13.60 (D618)	CW20 \$2.00 (D021)	W5730 \$45.71 (D3472)			B5026 Formula SS Mach 1 Summit \$23.43 (D6041)	B5017 Formula SS Summit \$35.96 (D8512)	B5017 Formula SS Summit \$35.96 (D8512)	B5017 Formula SS Summit \$35.96 (D8512)	6031FB \$132.13 (D5317)	
3071LK 3091LK 3110LK \$36.95 (D7122)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)	W5338 \$48.75 (D5292)	WB1125 \$32.07 (D4291)							
2746CD 2776CD \$27.95 (D7761)	S511 \$13.60 (D618)	CW18 \$2.00 (D021)	W5546 \$61.28 (D7763)	WB1131 \$36.18 (D1712)							FL1225 \$102.00 (D0216)
3071KA 3091KA 3110KA \$14.48 (D968)	S631 \$13.60 (D618)	CW20 \$2.00 (D021)	W5945 \$56.22 (D3733)		B1031 \$15.95 (D759)						
2736CD 2756CD 2776CD 2795CD 2835CD \$27.95 (D7761)	S511 \$13.60 (D618)	CW18 \$2.00 (D021)	W5339 \$61.28 (D7763)		B1003 \$14.95 (D798)					6059FA \$119.13 (D8417)	FL1193 \$110.50 (D0366)
2933TD \$28.94 (D6371)	S459 \$13.60 (D618)	CW18 \$2.00 (D021)	W5339 \$61.28 (D7763)		B1003 \$14.95 (D798)					6059FB \$132.13 (D8297)	

Model	No. of Cyl.	Std. Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Wiseco Kit Part No.	Price Per Kit	Wiseco Piston Part No.	Price Per Piston
809 Engine Type - CD Ring Version Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Tech Plus 2001-03 Mach Z Sport 2002 • Rave Valve • Liquid Cooled • Pro-Lite • Nikasil Bore • Electra Coated	3	70.5 x 68	796	Std.	SK1249	\$445.31 (D91762)	2434M07050	\$128.01 (D0867)
809 Engine Type - L-Ring Version Formula Mach Z 1997-98 Grand Touring SE 1999-01 Mach Z 1999-01 Mach ZLT 1997-98 Mach Z Sport 2002 Mach Z Tech Plus 2001-03 • Rave Valve • Liquid Cooled • Pro-Lite • Nikasil Bore	3	70.5 x 68	796	Std.			2435M07050	\$119.41 (D8417)
OVERBORE to 889cc for: 809 Engine Type Formula Mach Z 1997-98 Grand Touring SE 1999-01 MachZ 1999-01 Mach ZLT 1997-98 Mach Z Sport 2002 Mach Z Tech Plus 2001-03 • Rave Valve • Pro-Lite • Nikasil Bore • Cylinder sleeving required • Cylinder head machining required	3	70.5 x 68	889	4.00	SK1295	\$450.29 (D71072)	2414M07450	\$129.67 (D0877)
793 Engine Type Grand Touring SE 800 2002-03 GSX Limited 2004-07 GTX Limited 2006-07 Legend GT SE 2004 Legend SE 2002-04 MXZ 800 2001-02 MXZ Blizzard 2007 NEW MXZ X 800 2001-07 MXZ Renegade 2003-07 MXZ Renegade X 2005-06 MXZ REV, RER 2003 MZX Adrenaline 800 2001, 2003-07 Summit Adrenaline 2003-04 Summit Adrenaline 144 2005-07 Summit Series 2001-05 Summit High Mark Series 2002-04 Summit Sport 2004 Summit X Series 2001-07 • Pro-Lite • Nikasil Bore • Electra Coated	2	82 x 75.7	800	Std. 0.50 1.00	SK1319 SK1346 SK1347	\$367.76 (D66022)	2430M08200 2430M08250 2430M08300	\$155.77 (D6439)
800R Engine Type ALL NEW GSX Limited 2008 MXZ Adrenalin 2008 MXZ Renegade 2008 MXZ X 2008 Summit Everest 2008 Summit X 2007-08 Summit Adrenalin 2007 • Liquid Cooled	2	82 x 75.7	800 809 819	Std. 0.50 1.00	TBA		TBA	
1000 Engine Type ALL NEW Mach Z Adrenalin 2005-08 Mach Z X 2007-08 Mach Z LT 2008 MXZ Renegade 2007 Summit High Mark Series 2005-08	2	88 x 82	997	Std.	SK1343	TBA	2446M08800	\$170.37 (D22201)

Repl Ring Set Part No.	Repl Piston Pin	Repl Retainer Clips	Top End Gasket Kit	Bottom End Gasket Kit w / Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Ctr.	Main Bearing R.H. Ctr.	Main Bearing R.H. Mag	Advanced Sleeve	LA Sleeve
2776CD \$27.95 (D7761)	S511 \$13.60 (D618)	CW18 \$2.00 (D021)	W5547 \$61.28 (D7763)	WB1125 \$32.07 (D4291)	B1003 \$14.95 (D798)					6060FA \$107.38 (D3446)	
2776CD \$27.95 (D7761)	S511 \$13.60 (D618)	CW18 \$2.00 (D021)	W5547 \$61.28 (D7763)	WB1125 \$32.07 (D4291)	B1003 \$14.95 (D798)					6060FA \$107.38 (D3446)	
2933TD \$28.94 (D7371)	S459 \$13.60 (D618)	CW18 \$2.00 (D021)	W5547 \$61.28 (D7763)	WB1125 \$32.07 (D4291)	B1003 \$14.95 (D798)					6060FB \$132.13 (D8297)	
3228KD 3248KD 3268KD \$29.95 (D7971)	S650 \$13.60 (D618)	CW20 \$2.00 (D021)	W5940 \$56.22 (D3733)	WB1134 \$35.54 (D2312)	B1031 \$15.95 (D759)						
3464KD \$29.95 (D7971)	S678 \$12.95 (D777)	CW24 \$2.00 (D021)	W6375 \$151.36 (D2809)		B1075 \$15.95 (D759)						